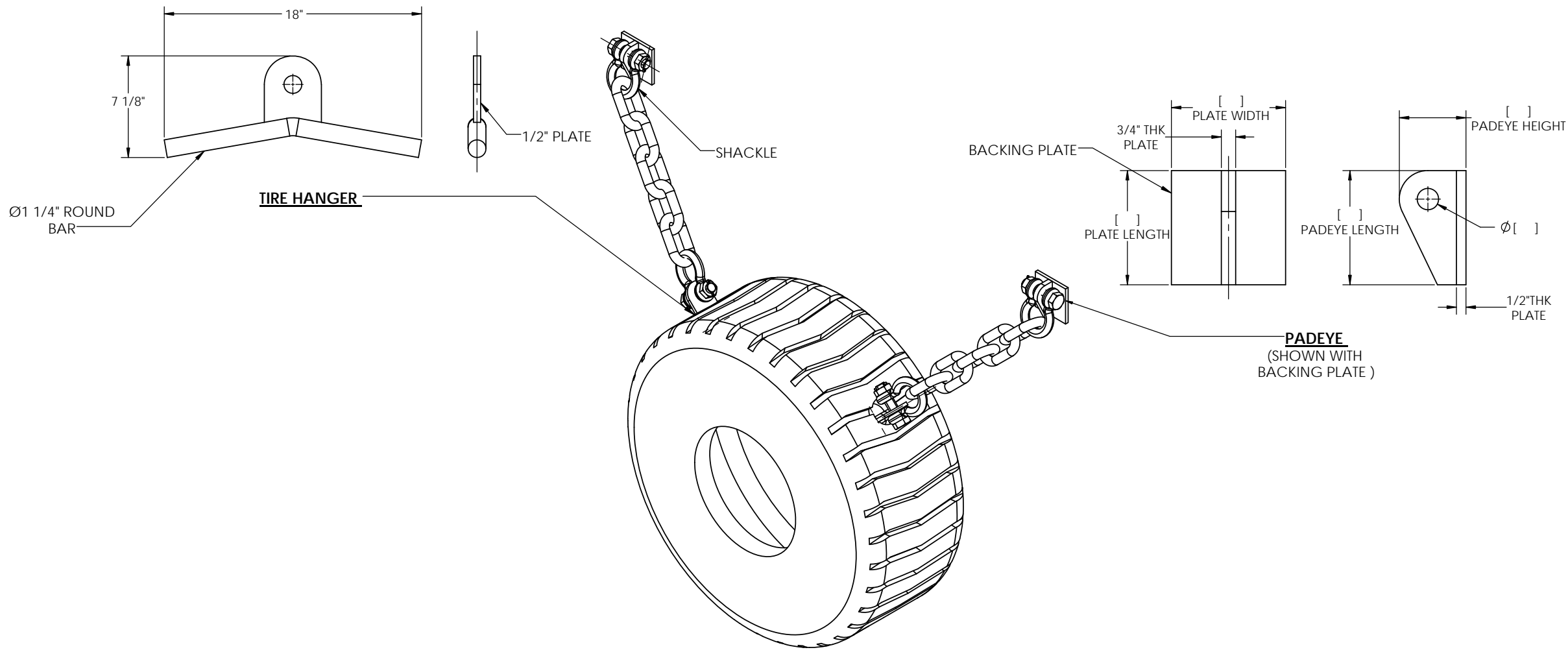


- GENERAL NOTES:
1. ALL EXTERNAL STEEL TO BE BARE UNLESS NOTED.
2. ALL WELDING TO BE AS PER AWS D1.1, USING 70KSI WELD MATERIAL.
3. HANGER BARS, CHAIN LINKS & WELD-TABS: ±2".
4. ALL DIMENSIONS ARE IN INCHES.
5. ALL SPACER PLATES ARE WELDED TO EACH ROD.
6. a. BIAS PLY TOLERANCE: ±1/4".
b. RADIAL PLY TOLERANCE: ±1/2"
7. FENDER NOTES:
a. CUT HOLES IN THE RUBBER.
b. THE HOLES CUT ARE NOT ACCURATE, SO IT CREATES A FRICTION FIT BETWEEN THE TREADS AND THE RODS.
c. USE A SOLVENT ON THE RODS TO HELP THE RUBBER SLIDE ON.
d. IT IS SUFFICIENT TO KNOCK THE TREADS ON WITH A SLEDGE HAMMER. TEH END PLATES WILL COMPRESS THE TREADS AS THE NUTS ARE TIGHTENED
- e. IF MORE THAN ONE SET OF SPACER PLATES ARE USED, THE PLATES MUST BE INSTALLED USING A HYDRAULIC CYLINDER TO COMPRESS RUBBER BETWEEN PLATES.
8. REFER TO TREAD DETAIL FOR HOLE SIZE.



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